



JAMES BARONE RACING
AFTERMARKET PARTS AND ACCESSORIES

2012 and up Ford Focus *ST*
Sound Symposer Block-Off and Delete Kit

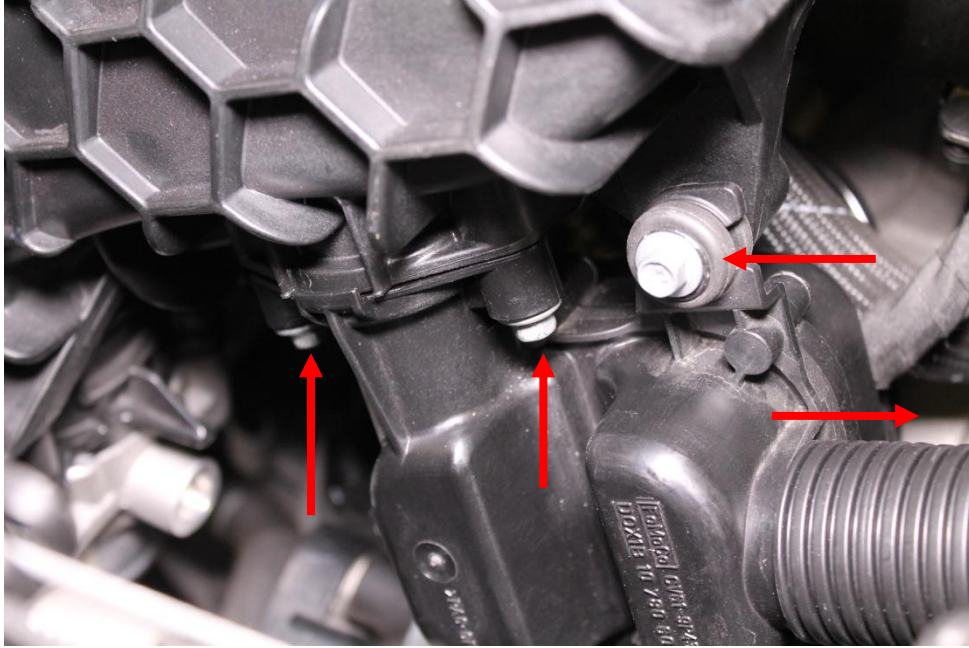
Tooling:

- Ratchet
- 8mm Socket
- #20 Torx Bit
- Small crescent wrench
- 3/16" allen wrench
- Teflon tape (optional)

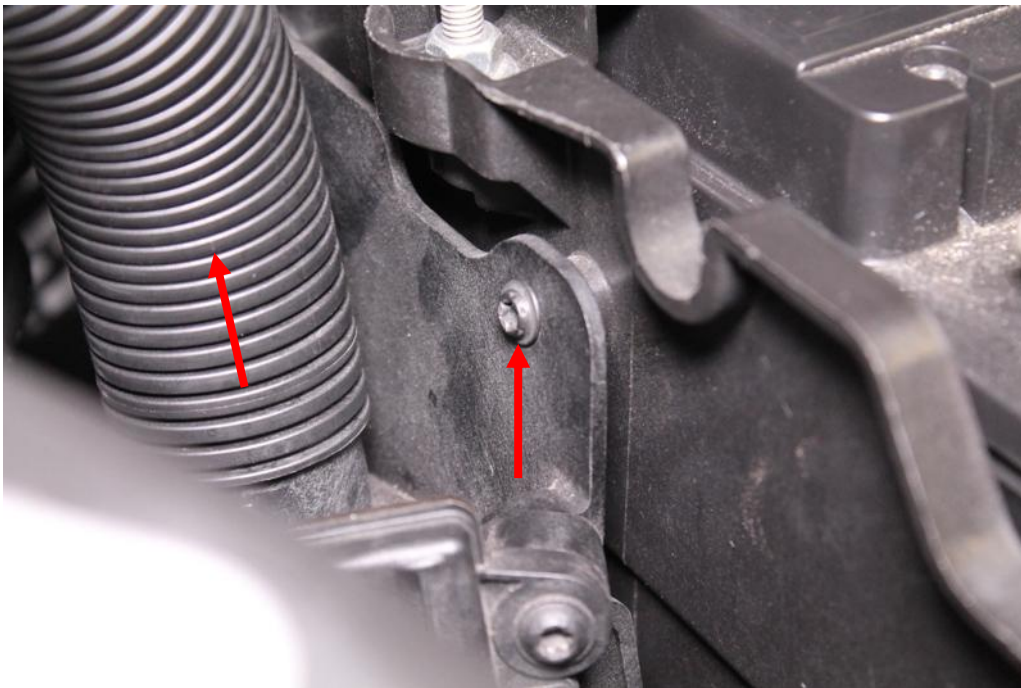
Parts List:

- 1 Symposer block-off plate
- 1 O-ring
- 1, 1/8" NPT x 3/16 vacuum 90 degree fitting
- 1, 1/8" NPT Plug
- 1 plastic cap

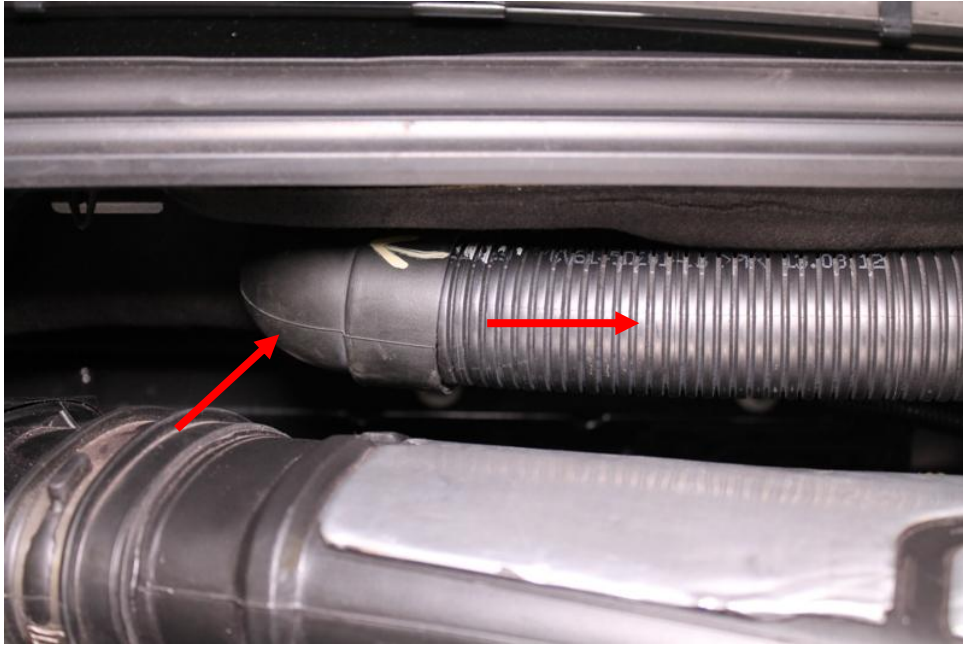
1. Using an 8mm socket, remove the 3 bolts holding the sound symposer to the intake manifold. Pull the hose off the symposer.



2. Using a T20 torx bit, remove the screw securing the symposer valve to the battery box and pull the hose off. Also, remove the hose between the intake and the valve at the battery box.



3. Pull the symposer hose from the rubber boot and remove the boot from the firewall along with the hose.



4. Install the cap provided with your kit in to the hole in the firewall.



5. Thread the plug or vacuum fitting included with your kit in to the symposer block-off plate and tighten using a 3/16 allen wrench or small crescent wrench. It's recommended to use some Teflon tape on the threads.



6. Insert the o-ring supplied with your kit in to the groove in the symposer block-off plate.



7. Install the symposer block-off plate on to the intake manifold using an 8mm socket and two of the bolts removed in step 1. Tighten to 7-10ft/lbs.



**Congratulations!! You've now completed the installation of
you New JBR Sound Symposer Block-Off and Delete Kit!!**

SHIPPING

All orders are carefully inspected and packaged prior to shipment. The recipient must inspect all shipments for damage and report any damage to the carrier and JAMES BARONE RACING immediately. JAMES BARONE RACING is not responsible for damage that occurs during shipping.

RETURNS:

All sales are final. JAMES BARONE RACING will only accept returns in the event of a manufacturer's defect. Defective items will be exchanged for the identical item or repaired at our discretion. Return shipping costs are the responsibility of the purchaser. An RMA # (Return to Manufacturer Authorization Number) must accompany all returns. In rare cases when a return is accepted, a 20% restocking fee will be deducted from the refund or credit. Shipping charges are non-refundable. No returns or exchanges will be accepted after 30 days.

DISCLAIMERS:

Failure to carefully follow the installation instructions for your JAMES BARONE RACING product could result in significant property damage, personal injury, injury to others or even death. Please take the time to read and thoroughly understand the instructions prior to installation. The instructions are as accurate as possible and may vary slightly from model year to model year. Professional installation is recommended.

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WARRANTY:

All JAMES BARONE RACING products carry a lifetime warranty to the original purchaser. Warranty is non-transferable. Warranty does not cover damage or failure caused by abuse, misuse, faulty installation or repairs not conducted by JAMES BARONE RACING. JAMES BARONE RACING is not liable for consequential damages arising from the use of our products or any indirect damages resulting in the loss of property, revenue or costs for towing, removal, installation, or re-installation. To receive warranty service you must contact JAMES BARONE RACING to receive an RMA # (Return to Manufacturer Authorization Number) at which time you will be provided with instructions for returning the faulty product

CONTACT:

If you have questions or problems, e-mail us at jamesbaroneracing@gmail.com. Posting questions or problems in the forums or other social media outlets will only delay you from getting the correct answer or personalized attention from us.